## **Bourdon Tube Switch**

# Series B1S, B2S, B1T, B2T

#### **Features**

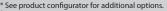
- High accuracy
- ▶ High pressure up to 18,000 psi
- ▶ Tamper-proof external adjustment
- Single and dual switching capability
- Water tight housing versions available (NEMA 4)

#### **Applications**

- ▶ Oil & gas
- Medical applications
- Mining
- Compressors
- Power plants
- Water pumps
- Hydraulic power units
- Pneumatic devices
- General industrial applications

#### **General Specifications\***

Electrical Characteristics:	All models incorporate Underwriters Laboratories, Inc. and CSA Listed single pole double throw snap-action switching elements.		
Accuracy <sup>1</sup> :	± 1% of the adjustable range		
Switch: Type: Rating:	Single pole double throw (SPDT) snap action; single or dual circuit 10 amp @ 125/250 VAC 3 amp @ 480 VAC 0.5 amp @ 24 VDC		
Wetted Parts: Process Fitting & Bourdon Tube: Enclosure:	316 series stainless steel Anodized aluminum		
Electrical Connection: Stripped Model: Housed Model:	21" Free Leads  Internal terminal strip via conduit connection		
Enclosure Ratings: Housed Model:	NEMA 4		
Pressure Connection:	Housed models with proof pressure up to 7,200 psi and stripped models with proof pressure up to 6,000 psi; 1/4" NPT female; All higher pressure ranges: superpressure fitting for 1/4" O.D. tube.		

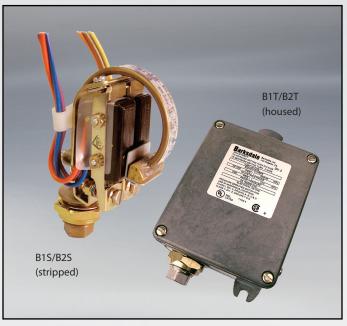


<sup>\*</sup> See product configurator for additional options.

1 ±1% for 32-110°F; ±2% for > 110°F; -2/+3°F for <32°F

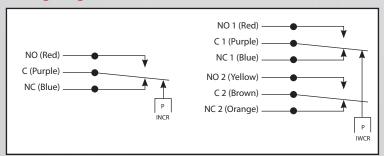
### Wiring Code

Lead	Circuit #1	Circuit #2	
Normally Closed	Blue	Orange	
Common	Purple	Brown	
Normally Open	Red	Yellow	



Approvals: UL/CSA (optional): Temperature Range:	UL File E42816 CSA: Class 3231 02; File No. 022355-0.000		
Operating:	-40° to +165°F (-40° to +74 °C)		
Adjustment Instructions:	Remove protective hex cap to remove adjustment screw.  Turn main unit adjustment screw clockwise to lower setpoint, counterclockwise to raise setpoint.  For optional adjustable actuation value (deadband) models, set the desired DECREASING setpoint first and then turn microswitch adjustment wheel counterclockwise to increase the amount of deadband until the desired INCREASING setpoint is achieved.		
Options:	-UL/CSA approval (max rating 300 VAC) -NEMA 4X -Temperature stabilization and pre-cycle -Cleaned for oxygen service		
Shipping Weight: Stripped Model:	1.5 lbs. approximate		
Housed Model:	2.5 lbs. approximate		

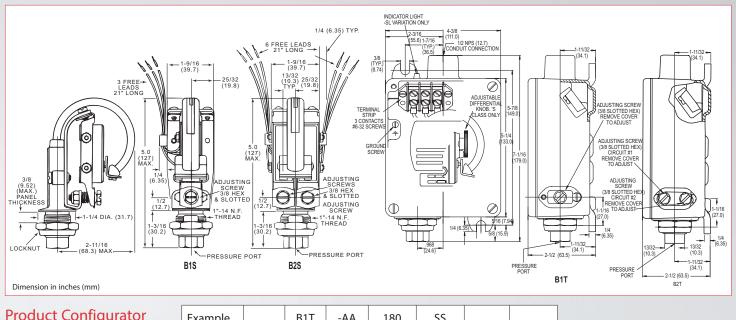
#### Wiring Diagram





1 amp @ 125 VAC with Gold Contacts

#### **Technical Drawing**



#### **Product Configurator** B<sub>1</sub>T Example -AA 180 SS \* Highlighted options represent those most frequently used. Options Select these common options for improved availability. (5/21) UL & CSA Approval (only -CS <sup>4</sup> available with B1T & B2T) NEMA 4X enclosure (only -FX Series available with B1T & B2T) B1T Single Setpoint Housed Cleaned for oxygen service B2T **Dual Setpoint Housed** Extra wire length -Wxxx (XXX = inches)R1S Single Setpoint Stripped Factory preset B2S **Dual Setpoint Stripped** -Sxxx (consult factory) Limit Switch<sup>1</sup> **Process Connection** 10 amps @ 125/250 VAC; 3 amps @ 480 VAC; -A <sup>6</sup> (standard for pressure range 12, 48, 65, 120 1/4" NPT for 12, 32 & 48 Pressure and 180) Blank Ranges & 1/4"Tube for 65, 120 & 180 Pressure Ranges (standard) 10 amps @ 125/250/480 VAC; 0.1 amps @ -H 125VDC; 0.05 amps @ 250 VDC (standard for 1/4" NPT Female (available on 65, -P4 pressure range 32) 120, and 180 ranges only) 10 amps @ 125/250 VAC; 3 amps @ 480 VAC; -M 0.5 amps @ 125 VDC; 0.25 amps @ 250 VDC 15 amps @ 125/250/480 VAC; 0.05 amps @ Stainless steel bourdon tube Pressure Range<sup>5</sup> 125 VDC; 0.03 amps @ 250 VDC (adjustable

		Adjustable Range			Approx. Deadband 1, 2	Proof	Proof	
		Decreas	ing - psi (bar)	Increasing - psi (bar)		(Actuation Value)	B1T/B2T	B1S/B2S
		Min	Max	Min	Max	psi-(bar)	psi (bar)	psi (bar)
	12	50 (3.4)	1180 (80.3)	70 (4.8)	1200 (81.6)	11 - 27 (0.7 - 1.8)	1800 (122)	1500 (103)
	32	160 (11)	3161 (211)	199 (13.5)	3200 (213)	16 - 39 (1.1 - 2.7)	4800 (327)	4000 (275)
	48	240 (16)	4715 (321)	325 (21.7)	4800 (327)	40 - 85 (2.7 - 5.8)	7200 (490)	6000 (414)
[	65	325 (22)	6385 (434)	440 (29.9)	6500 (442)	54 - 115 (3.7 - 7.8)	9750 (663)	8125 (560)
	120 <sup>3</sup>	600 (41)	11450 (779)	1150 (78)	12000 (816)	275 - 550 (18.7 - 37.4)	18000 (1224)	15000 (1034)
	180 <sup>3</sup>	600 (41)	17450 (1187)	1150 (78)	18000 (1224)	275 - 550 (18.7 - 37.4)	18000 (1224)	15000 (1034)

<sup>&</sup>lt;sup>1</sup> Consult sales drawings for specific deadband values

<sup>&</sup>lt;sup>5</sup> Subject to change <sup>6</sup> -A limit switch not available with UL/CSA



<sup>&</sup>lt;sup>2</sup> Deadband values indicated when used with the "standard" limit switch <sup>3</sup> This range is not available with any agency approval (no -CS)

<sup>&</sup>lt;sup>4</sup> Limited to 300VAC (-CS: CSA only on B1S/B2S models and no UL)